

## STANDARD RESIDENTIAL DOORS

## RESIDENTIAL SECURITY DOOR SYSTEMS

### STEEL

### VANTAGE

### AVANTI

### DA VINCI



Standard Lock  
Optional



Standard Lock  
Optional



Multi-Point  
Included



Multi-Point  
Included

Ball Bearing  
Hinges  
Included



Ball Bearing  
Hinges  
Included



Ball Bearing  
Hinges  
Included



Ball Bearing  
Hinges  
Included



### STEEL



Energy  
Efficient  
Polyurethane  
Insulation



24 GA  
Steel Skins

White  
Surface  
Painted Steel

Latch Side  
Lock Block  
12" High

1 3/16"  
Wood  
4  
Edges

### VANTAGE



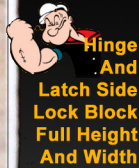
Energy  
Efficient  
Polyurethane  
Insulation



Thick  
Damage  
Resistant  
Fibreglass  
Skins

White  
Surface  
Coloured  
Fibreglass

13 Colour  
Options



Hinge  
And  
Latch Side  
Lock Block  
Full Height  
And Width

4 Warm  
Composite  
Edges

Won't Rot!  
Won't Rust!

### AVANTI



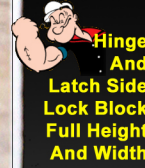
Energy  
Efficient  
Polyurethane  
Insulation



Thick  
Damage  
Resistant  
Fibreglass  
Skins

White  
Surface  
Coloured  
Fibreglass

13 Colour  
Options



Hinge  
And  
Latch Side  
Lock Block  
Full Height  
And Width

4 Warm  
Composite  
Edges

Won't Rot!  
Won't Rust!

### DA VINCI



Energy  
Efficient  
Polyurethane  
Insulation



Thick  
Damage  
Resistant  
PVC Skins

White  
Colour  
Impregnated  
PVC

3 1/2"  
Engineered  
Wood Top  
Bottom And  
Both Sides

Strong  
Thermo-  
Broken  
Edges

Won't Rot!  
Won't Rust!

Shallow  
Embossments

Attractive  
Deep & Crisp  
Embossments

Attractive  
Deep & Crisp  
Embossments

Bold & Stylish  
Raised Designs  
Superior Insulating





**Standard Lock**



**Ball Bearing Hinge**



**Multi-Point Lock**



**Shallow Embossment**



**Deep & Crisp Embossment**



**Raised Embossment**

### Door Frame System

All Inkster Park Millwork Ltd. (IPM) doors come pre-hung in the trademarked **Ektacron®** Vinyl Wrapped Door Frame System. **Ektacron®** is a manufacturing process developed by IPM in 1993. The product is made in the IPM factory where strict quality control procedures and tolerances are enforced. The Technically Innovative Profile Wrapping Process combines durable, maintenance-free vinyl (PVC) with a strong and rigid substrate of the highest quality using a specially formulated (environmentally friendly) adhesive program.

### Door Panels

**Damage Resistance** - Steel doors are easily dented and will rust once the surface coating (paint) is scratched off. The **Vantage**, **Avanti** and the **Da Vinci** skins are 3 times thicker than a 24 GA steel door skin. The PVC skin of the **Da Vinci** is colour impregnated. This means that even if it was to receive a severe blow causing a scratch, the exposed area remains a colour matched white, requiring no painting or surface repair.

**Appearance** - The **Vantage** and **Avanti** embossments are much more defined and give much richer shadow lines than the steel embossments. The raised designs of the **Da Vinci** are uniquely styled and do not compromise the insulating area of the door.

**Forced Entry Resistance** - The **Vantage** and **Avanti** are much stronger than a residential steel door. Typically, a steel door only has a short lock block reinforcement of about 12" - 16" in height. It's located behind the standard door locks. The **Vantage** and **Avanti** are reinforced on the both the latch and hinge sides from the very bottom all the way to the very top of the door panel. The **Da Vinci** stiles and rails use engineered wood, three times the size of that found in steel doors. They are installed on the latch and the hinge sides, plus both the top and bottom (ie. full perimeter of the door). The **Da Vinci** is our strongest residential door system.

Both the **Avanti** and the **Da Vinci** come with long wearing ball bearing hinges and the hurricane tough, factory installed, multi-point locking system.